

## Assembly Press

UFM Classic 500-400-50 / Art. No. 37510500G2

Main functions	
Nominal force (push/pull)	500 / 150 kN
Stroke	400 mm
Nominal speed	50 mm/s
Nominal acceleration	800 mm/s <sup>2</sup>
Dwell time of nominal load	min. 4 s
Weight mechanics	925 kg
Max. tool weight*	115 kg
Force	
Measuring principle	DMS
System accuracy**	<1% with 2-point-calibration / <0,3% with characteristic map
Amplifier PDM-S / (WxHxD)	Aluminum die-cast / 125 x 80 x 57 mm
Output signal	digital
Protection class	IP40
Power supply	19...36 VDC (3 W)
Distance measuring	
Feedback device	Resolver
Repeatability of positioning***	< 0,01 mm
Servo amplifier	
Type	M702-074-00660-A
Dimensions (WxHxD)	210 x 557 x 280 mm
Mains voltage	3 AC 380 V ... 480 V, +/-10 %
Cable cross section (input)	IEC 35 mm <sup>2</sup> / UL 1 AWG
Cable cross section (output)	IEC 35 mm <sup>2</sup> / UL 1 AWG
Protection class (DIN 60529)	IP20
Weight	28 kg
Recommended protection	IEC 80 A gR UL/USA 80 HSJ or DFJ
Temperature range	-20 °C...+50 °C
Power loss	1062 W
Line filter	
Weight	6,0 kg
Cable cross section (input)	50 mm <sup>2</sup> / 1 AWG
Power loss	50 W
Dimensions (WxHxD)	270 x 90 x 150 mm
Protection class (DIN 60529)	IP20
Interfaces	
PC	Ethernet
PLC (24 VDC)	3I / 4O

Interfaces	
PLC Fieldbus	Profibus, Profinet, EtherCat, EtherNet/IP, Modbus/TCP
Extension Options PROMESS Bus	PDM-A: 4x analogue / PDM- P: Piezo / PDM-I/O: 16I / 16O

\* if using a holding break: max. permitted tool weight = 10% nominal load. For a heavier tool weight please consult PROMESS.

\*\* Force measuring system, static calibration in relation to the reference system / \*\*\* at thermal steady-state

All nominal values refer to 400 V mains voltage.

Tilting of the plunger due to the tool weight must be considered for a horizontal installation.

Radial forces must not exceed 8% of the nominal force of the unit.

If the ratio of pause time / cycle time is < 0,5, please consult PROMESS.

